

Work Order ID 63491

November 3, 2010 8:52:32 AM



Page 1

Item ID: D4148-1

Accept



Setup Start



Revision ID:

Item Name: Crosstube Lug Plate, Fwd

Stop



Start Date: 11/02/10 Start Qty: 8.00



Cust Item ID:

Required Date: 11/04/10 Req'd Qty: 8.00



Customer:

Reference: SCRAP ECN10-630

Approvals:

Process Plan: *J*

Date: _____

Tooling: _____

Date: _____

Run Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr								
----------	--------------	--	--	--	--	--	--	--	--

D4148

C

0.00

135



Small Fab

Memo

0.00

Small Fab

PULL FROM STOCK:

2 X D4148-1 B61006 *2x*
 2 X D4148-1 B62201 *2x*
 4 X D4148-1 B62830 *4x*

11/11/03

SCRAP/DESTROY PER ECN 10-630

150



Packaging

Packaging

Identify as per dwg & Stock Location: _____

0.00

Memo

0.00

Work Order ID 63491

Page 2

November 3, 2010 8:52:32 AM

Item ID: D4148-1

Accept



Setup Start



Revision ID:

Item Name: Crosstube Lug Plate, Fwd

Stop



Start Date: 11/02/10 Start Qty: 8.00



Cust Item ID:

Required Date: 11/04/10 Req'd Qty: 8.00



Customer:

Reference: SCRAP ECN10-630

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

CH 10/11/03 JF

MP
10-11-3

List Lots

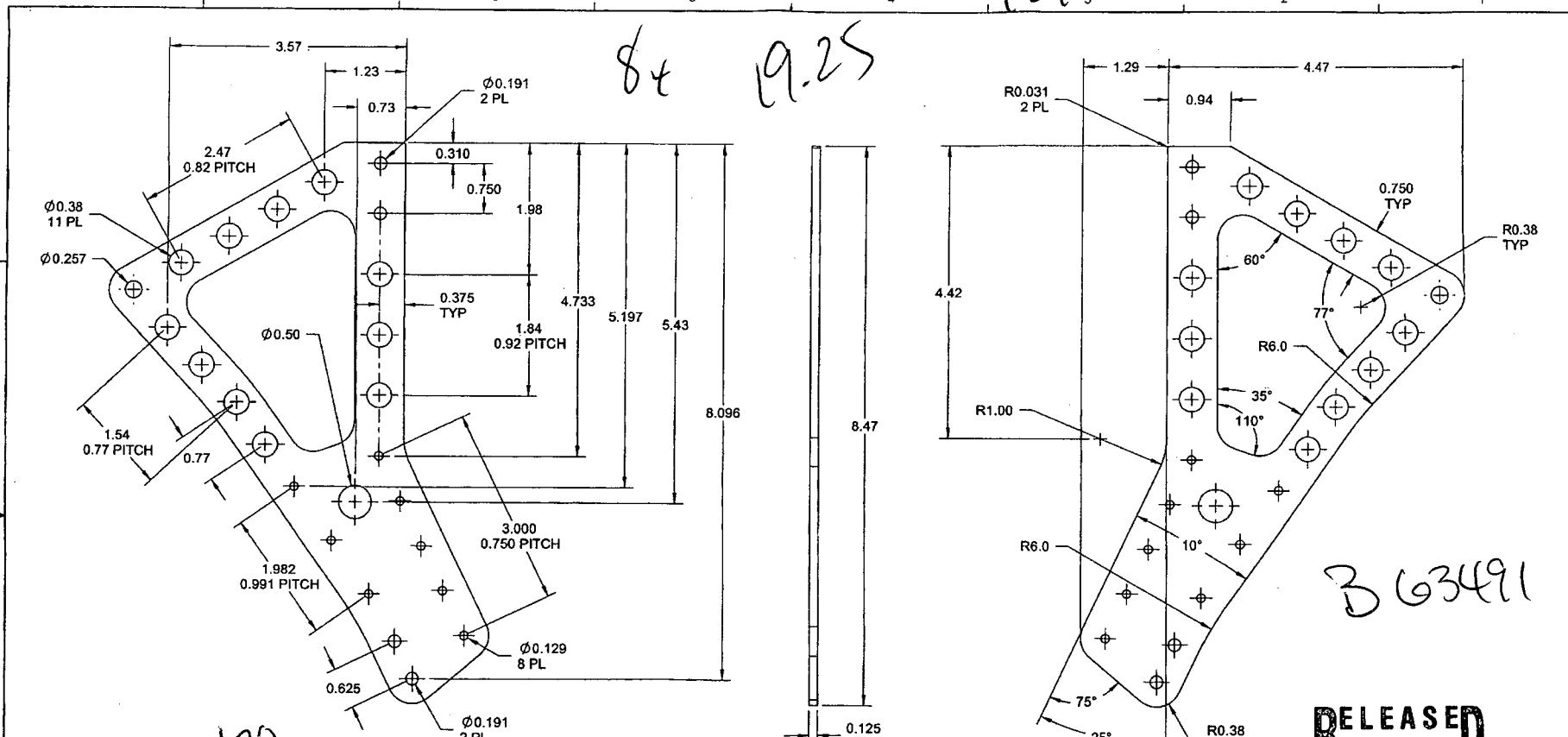
November 2, 2010 3:17:04 PM

Page 1 of 1

Criteria : Item ID: D4148-1 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt Lot Code	Type Code	Comments
D4148-1 Crosstube Lug Plate, Fwd	Main Warehouse GA	61006	10/27/10	2.0000	QC21		<i>EB 10/11/03</i>
	Main Warehouse GA	62201	10/27/10	2.0000	QC21		
	Main Warehouse GA	62830	10/27/10	4.0000	QC21		
						Total:	8.0000

63491



D4148-1 FWD X-TUBE LUG PLATE

NOTES:

- 1) MATERIAL: 303/304/316 STAINLESS STEEL 0.125" SHEET ANNEALED 2B FINISH, PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240 REF DART SPEC M304S11GA OR M303S11GA
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.52 lbs

DESIGN	<i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	<i>[Signature]</i>	DRAWING NO. D4148
CHECKED	<i>[Signature]</i>	REV. C SHEET 3 OF 5
MFG. APPR.	<i>[Signature]</i>	TITLE FWD X-TUBE LUG ASSY
APPROVED	<i>[Signature]</i>	SCALE NTS
DE APPR.	<i>[Signature]</i>	DATE 10.10.12

COPYRIGHT © 2010 BY DART AEROSPACE LTD
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS
NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT
WRITTEN PERMISSION FROM DART AEROSPACE LTD